

NPT Taper Pipe



Oxide

Spiral Flute Pipe Taps, HSSE, Color-Ring, NPT, Fractional

Size & Pitch	Rec. Hole Size	# of Flutes	Coating	Yellow Ring	Red Ring	Green Ring	Blue Ring	Recommended Pipe Reamer
				Steel (Low, Med. & High Carbon) Part #	Stainless (400 & PH), Die & Hardened Steel Part #	Alloy Steel Part #	Stainless 300 Series Part #	
1/16-27	.2460	4	Oxide	RTY7001	RTR7001	RTG7001	RTB7001	RR61849
1/8-27	.3320	4	Oxide	RTY7003	RTR7003	RTG7003	RTB7003	RR61850
1/8-27*	.3320	4	Oxide	RTY7005	RTR7005	RTG7005	RTB7005	RR61850
1/4-18	.4375	4	Oxide	RTY7007	RTR7007	RTG7007	RTB7007	RR61851
3/8-18	.5781	4	Oxide	RTY7009	RTR7009	RTG7009	RTB7009	RR61852
1/2-14	.7030	4	Oxide	RTY7011	RTR7011	RTG7011	RTB7011	RR61853
3/4-14	.9063	5	Oxide	RTY7013	RTR7013	RTG7013	RTB7013	RR61854
1-11-1/2	1.1406	5	Oxide	RTY7015	RTR7015	RTG7015	RTB7015	RR61855

* Small Shank

Notes: Reaming is recommended prior to tapping; See the recommended reamer part number in the charts to the right. Threadmilling is recommended for producing pipe threads in High Nickel and Titanium Alloys. Carbide Pipe Taps are recommended for Cast and High Silicone Aluminums.

Taps